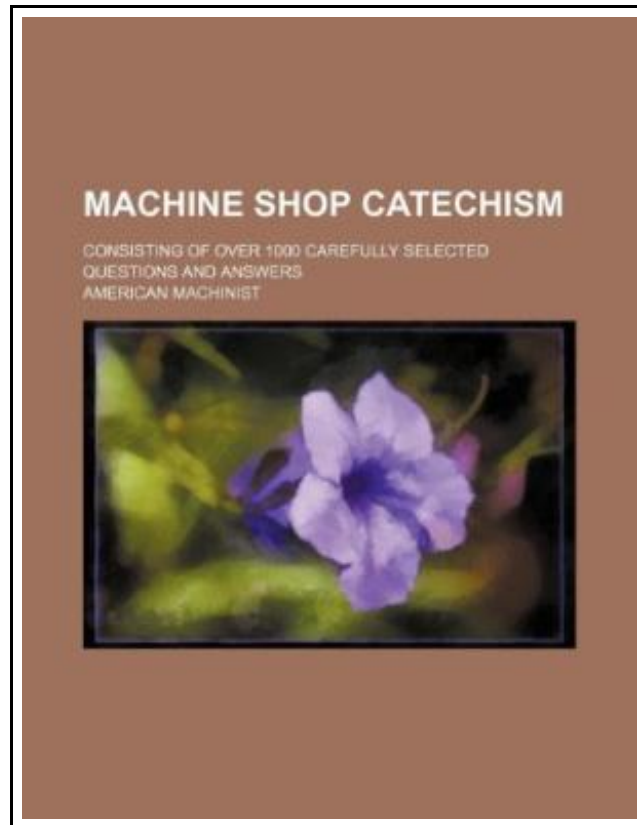


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MACHINE SHOP CATECHISM; CONSISTING OF OVER 1000 CAREFULLY SELECTED QUESTIONS AND ANSWERS



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Rarebooksclub.com, United States, 2012. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book ***** Print on Demand *****.This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1913 Excerpt: .with lard oil; for brass a little lard oil or dry; for aluminum kerosene or soap water; cast iron, dry. This practice is not universal, however, as some factories use soap water for everything, even on cast iron, while others use lard oil on nearly everything, though as a rule lubricant used when tapping cast iron clogs the tap and causes the metal to glaze. 601. Q.--What will prevent hand taps breaking in the neck, just between the threads and the shank? A.--Use a pair of hot tongs and holding the shank just back of the neck, draw it to a blue, letting the color just run nicely into the first two or three threads. CHAPTER XVI MILLING, SAWING AND GEAR CUTTING 602. Q.--What are common types of milling machines? A.--Plain, universal, Lincoln, heavy, horizontal, vertical spindle, hand. 603. Q.--In a general way what are the characteristics of the above? A.--The plain and universal millers are of the knee type, having a horizontal work table carried upon a knee which is vertically adjustable upon the column of the machine to bring the work to the cutters. The Lincoln and the heavy horizontal millers are provided with work tables which do not admit of vertical adjustment, the cutter arbor being adjusted instead to suit the position of the work. The vertical miller has a vertical spindle for carrying end and face mills, and is equipped with both longitudinal and rotary tables. Hand millers are used extensively in...



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